



# A Pioneering Green Hydrogen Facility

Repsol/Petronor

Apr 2025



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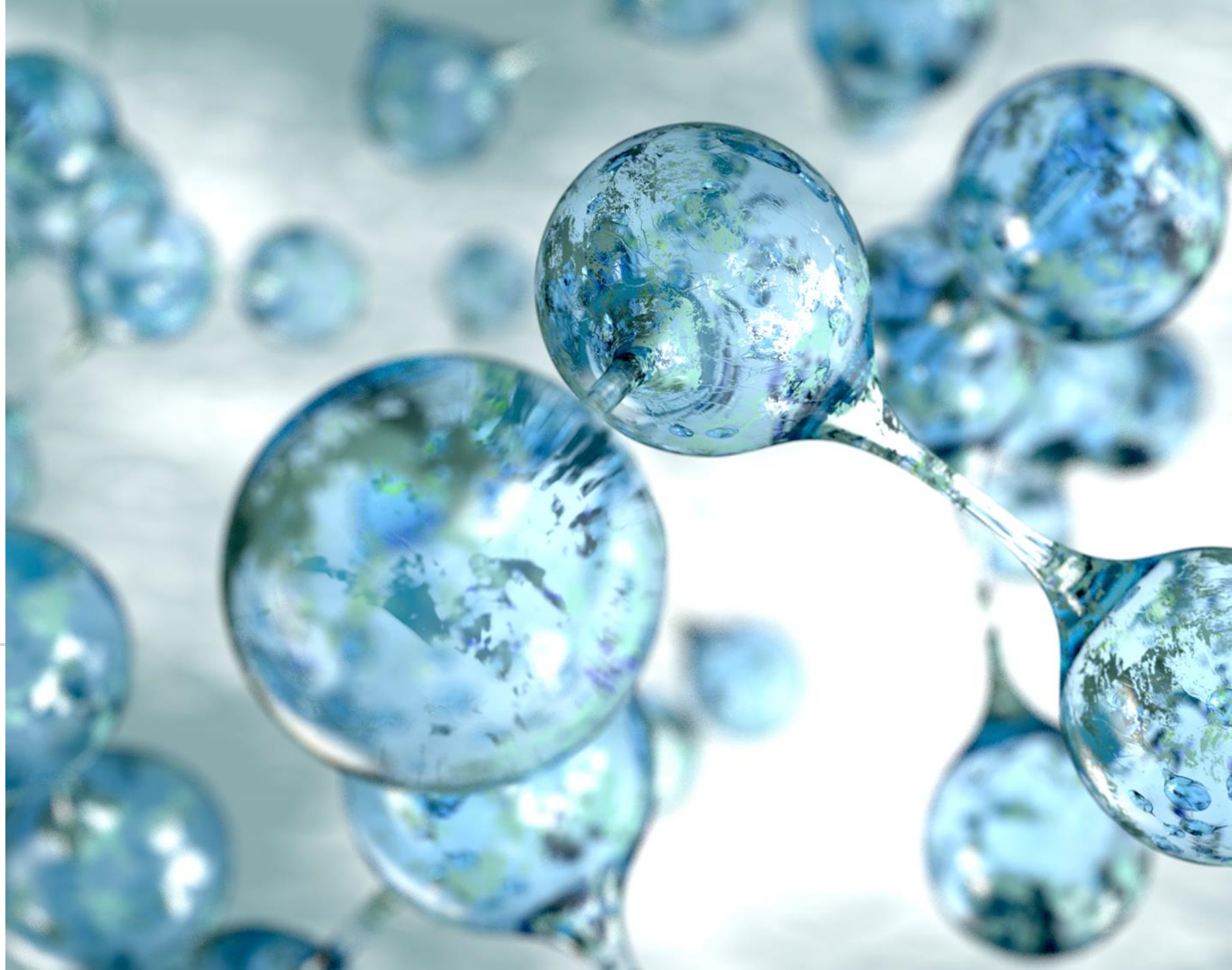
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# Repsol Strategic Path in Hydrogen

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# Repsol decarbonization pathway

Targets for the reduction of the Carbon Intensity Indicator (CII)



2025  
-15%

2030  
-28%

2040  
-55%

2050

**The Repsol  
Commitment  
Net Zero  
Emissions  
by 2050**

- The first company in the industry to announce its **commitment to achieve zero net emissions by 2050**
- 2024-2027: **low-carbon initiatives will account for more than 35%** of total investments
- **Leadership positioning** in the main ESG ratings and rankings

*We use our CII to set reduction targets and monitor our progress towards achieving them*





# Renewable hydrogen ambition

Leveraging Repsol's industrial and partnership capabilities



Repsol is developing new opportunities, building new business, according to policy and market trends

E-fuels plant to strengthen Repsol H2 position and increase market share in a highly synergetic long-term business

Participation in pilots with third parties to develop positioning and know-how in new applications



Deployment of **electrolyzer capacity in own refineries to develop experience and scale.** The ambition is under review to consider legislative updates

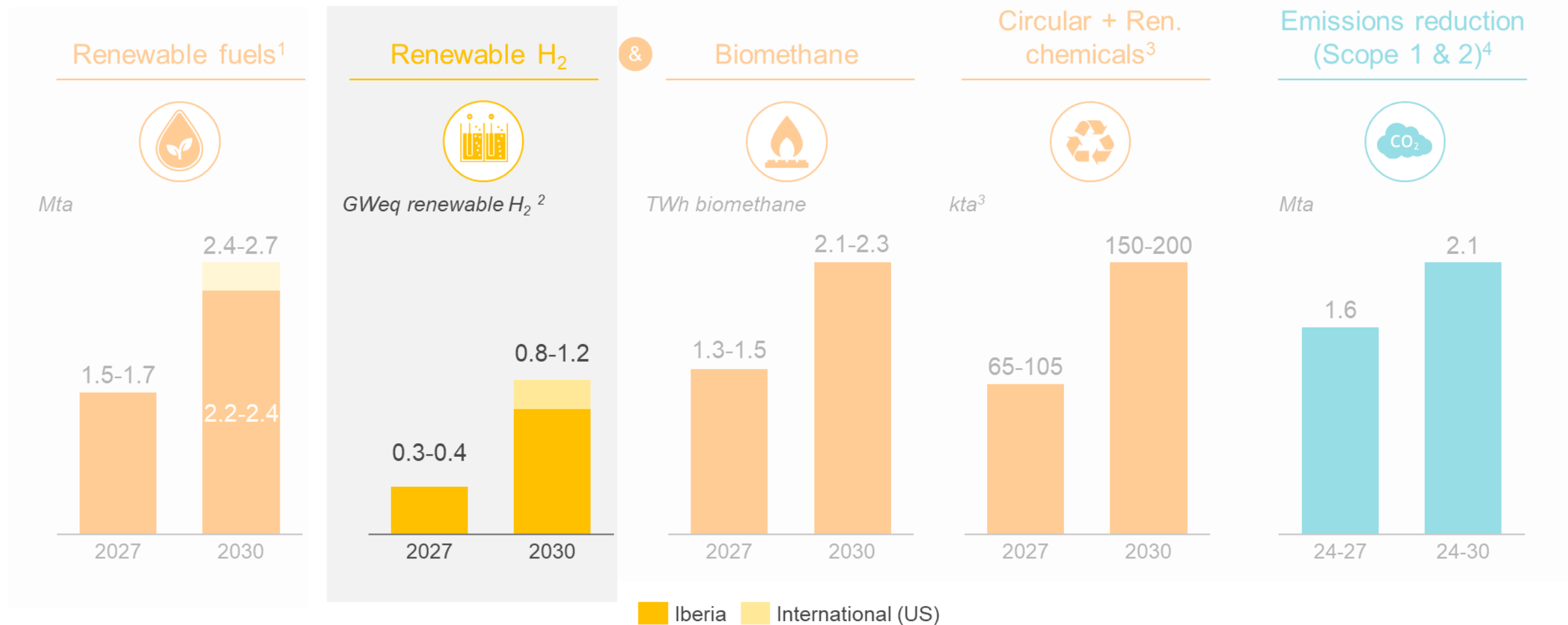
**Portfolio balancing of alternative fuel options,** to comply with regulation to reduce carbon footprint

**Third party volumes** to cover additional industrial needs

As the largest hydrogen producer and consumer in Spain, utilizing its extensive experience gained from its refineries and petrochemical facilities, Repsol maintains more than 4% of the European Union's hydrogen quota.

# Renewable hydrogen deep dive

Growth of low carbon business and progress in sustainability



Targets and Capex to be adapted according to opportunities driven by regulation and market development

1. Includes bioETBE and H<sub>2</sub> as intermediate 2. Includes 0.35 GW equivalent capacity of biomethane SMR from 2025 3. Range between production and sales 4. Includes refining and chemicals facilities



# Bilbao Petronor

The Petronor refinery in Muskiz is the largest industrial consumer of hydrogen in northern Spain, with an annual consumption of 50,000 tons. The refinery's hydrogen production currently generates approximately 400,000 tons of CO<sub>2</sub> emissions per year.



Bilbao, Petronor  
refinery

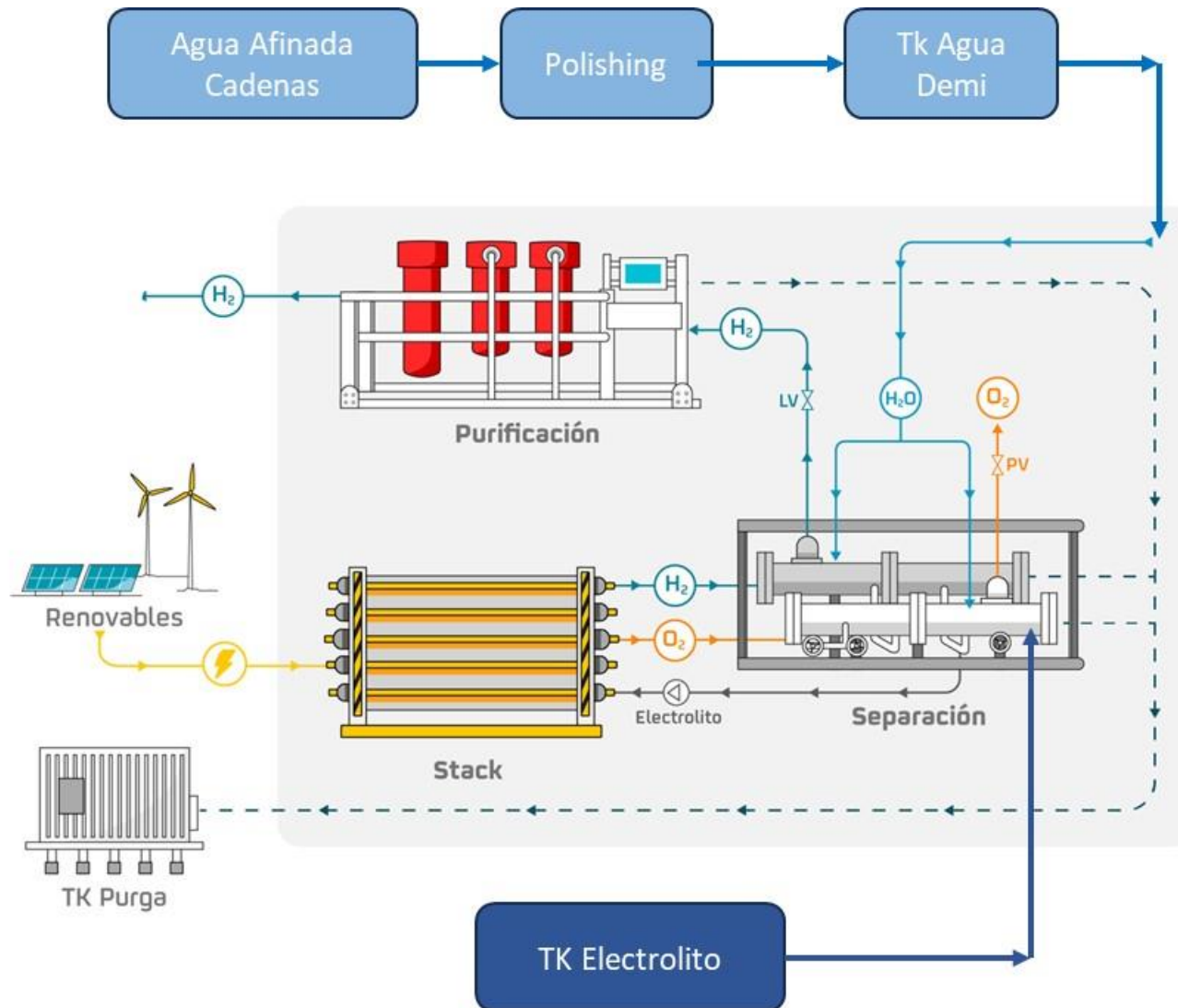


# Petronor 2.5 MW

The 2.5 MW electrolyzer project at Petronor is Repsol's first to produce renewable hydrogen on a demonstration scale in an industrial complex.



# Petronor 2.5 MW Electrolyzer



- **Technology:** Low-temperature alkaline
- **Technologist:** John Cockerill. Model DQ 500
- **Plant Capacity:** 2.5 MW
- **Stack:** 2.5 MW
- **Production:** 500 Nm<sup>3</sup>/h / 45 kg/hr / 375 tons/year
- **Efficiency BOL:** 4.66 Kwh/Nm<sup>3</sup> / 52 MWh/ton / 65% (LHV)
- **Purity after purification:** 99.999%
- **H<sub>2</sub> outlet pressure:** 30-31 barg
- **H<sub>2</sub> outlet temperature:** <50°C
- **Operating temperature:** 85 ±5°C



# Technological Choices

Repsol's technology neutrality emphasizes mitigating supply chain risks, assessing development potential, and maintaining flexibility to adapt to technological advances.



The choice of alkaline technology based on

- Technological development potential
  - ✓ Both alkaline and PEM technologies have similarities in efficiency and operating range, but in 2021, alkaline technology had more production benchmarks and lower capital costs.
- Mitigate risks associated with the supply of critical metals.
- Supply chain security based on European Manufacturing.

# Project Objectives

The project aims to integrate various hydrogen applications, develop internal expertise, and initiate the deployment of the hydrogen network and mobility infrastructure.



## Integration of hydrogen uses and initial phase to start deployment of hydrogen pipeline and mobility infrastructure

To integrate, at an appropriate initial scale, different uses of H<sub>2</sub>, as a test bed to help leverage regulation and as a basis for future larger-scale projects.

- Refinery.
- Mobility logistics
- Residential sector in the Abanto Technology Park
- Hydrogen distribution by pipeline

## Internal knowledge and skill development.

To generate internal knowledge and experience within Repsol in the engineering, commissioning, process integration, and operation of hydrogen assets, and their integration into industrial hydrogen networks.

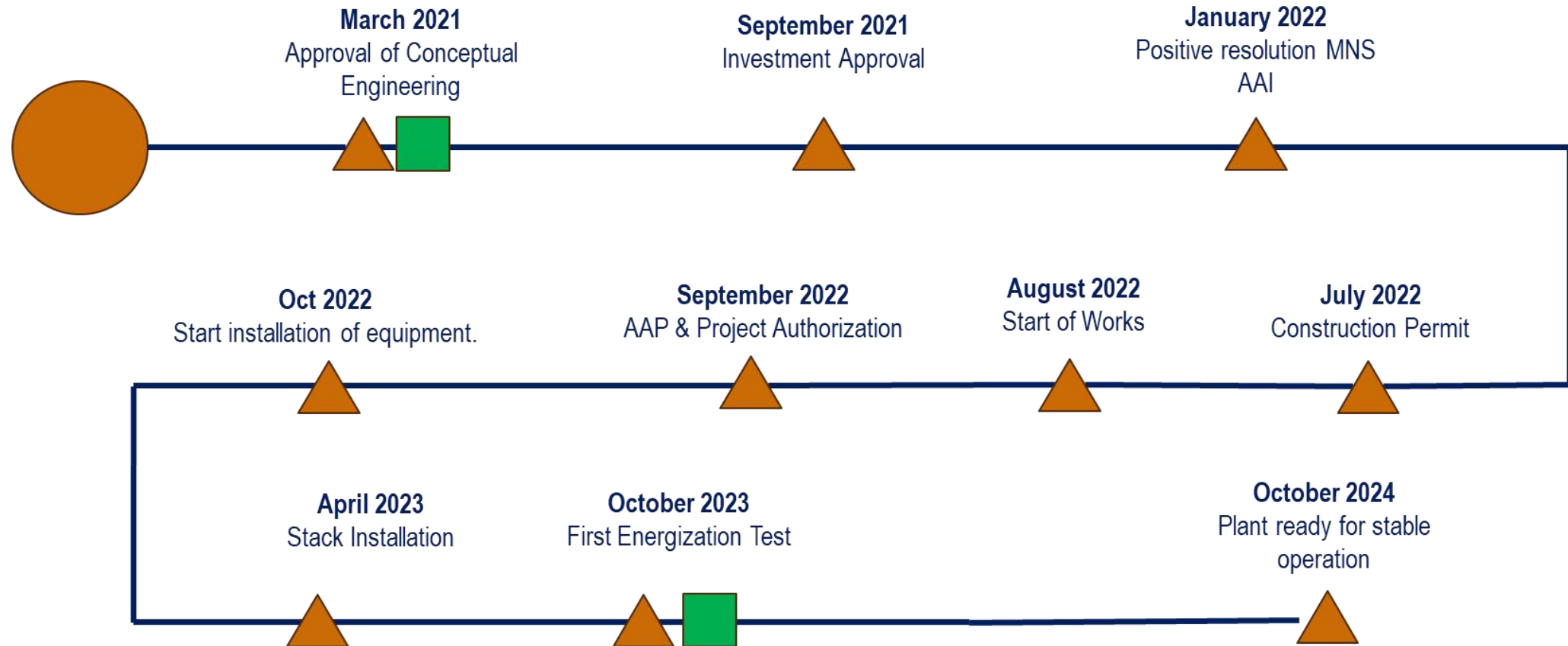
## Develop digital tools.

The project aims to develop digital molecular traceability tools to certify the renewable origin of hydrogen and issue Guarantees of Origin (GOs), as well as tools to optimize the use of renewable resources.



# Petronor 2.5 MW Electrolyzer journey

The journey began in March 2021, and it took two years until obtain the first molecule of hydrogen



Opening



# Petronor 2.5 MW Electrolyzer lessons learned

## Lessons learned during execution and commissioning



### Effective coordination among various disciplines

To ensure that all aspects of the project were aligned and potential issues were addressed promptly.

### Clearly defining the critical stages of the project

Essential for the successful execution of simultaneous work on different tasks by multiple teams, while maintaining safety and efficiency.

### Adaptation to new services not previously available at the refinery, such as oxygen lines

Specific installation procedures and thorough cleaning of the circuit are required.

### Compact design considerations versus complicated operational and maintenance activities

Need to balance compact design with practical operability and maintainability.

### Programming and Synchronization between the PLC (Programmable Logic Controller) and the transformer-rectifier

To ensure proper communication and startup sequence.

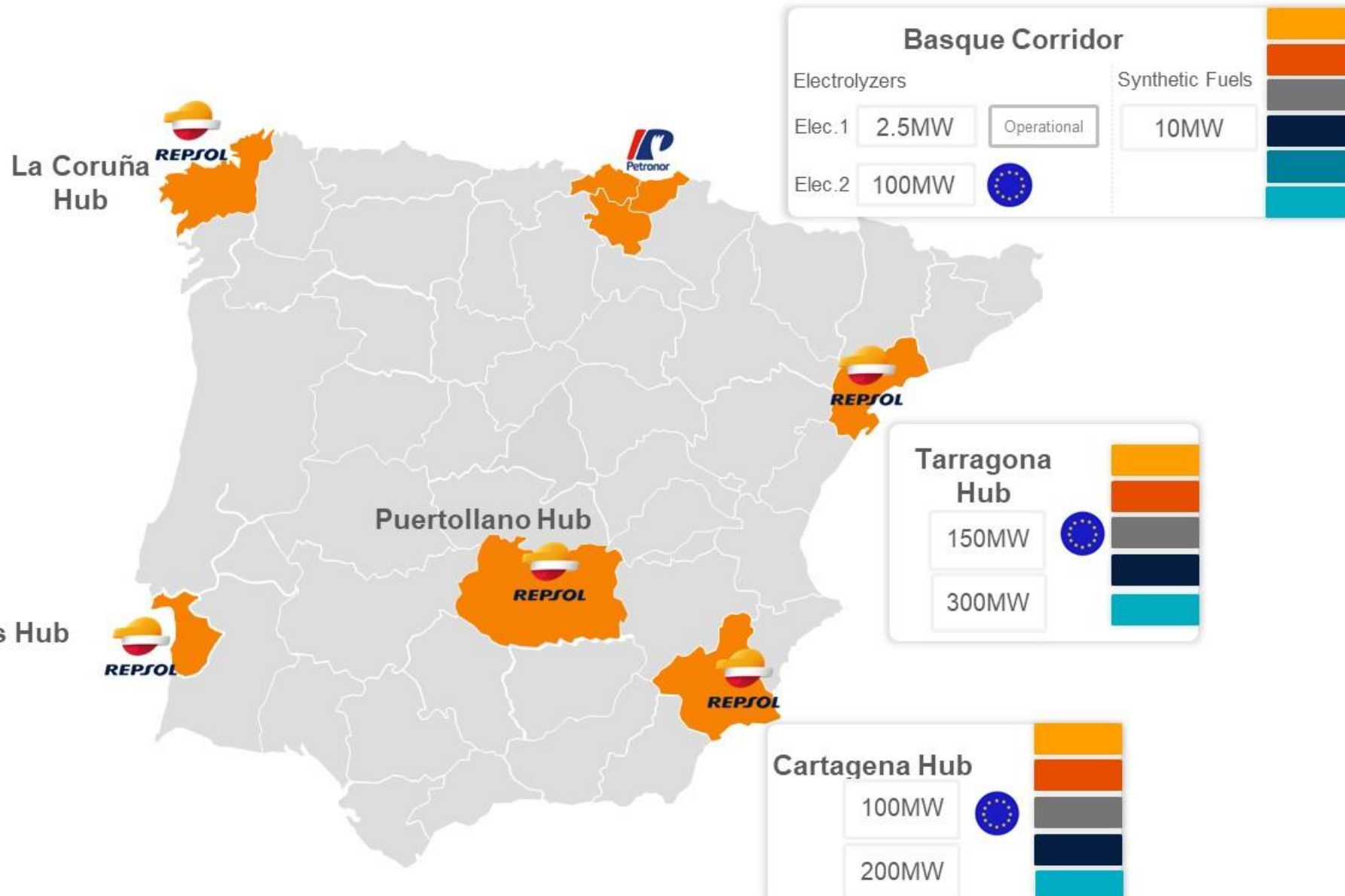
### Stabilization of internal components of the stack

Small particles from the component of stack clogging the filters. Robust filtration systems and initial cleaning protocols are required.



# Next steps: industrial scaling

Repsol is ready to develop the next renewable hydrogen projects at all Repsol's industrial facilities in Iberia



## Multi-production technology approach

	Electrolyzer
	Renewable H2 from waste
	Industries
	Port
	E-Fuels
	H2 refueling stations

Gross capacity



2,5MW

Electrolizador  
Elektrolizagailua



REPSOL

*iThank you!*